

LNPTM LUBRICOMPTM COMPOUND UX06002

UAL-4023 A EM HS

DESCRIPTION

LNP LUBRICOMP UX06002 is a compound based on Polyphthalamide resin containing Aramide Fiber, PTFE. Added features include: Easy Molding, Internally Lubricated, Heat Stabilized.

TYPICAL PROPERTY VALUES

Revision 20191210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	74	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Flexural Stress, yield, 2 mm/min	124	MPa	ISO 178
Flexural Modulus, 2 mm/min	4100	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	5.1E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	111	°C	ISO 75/Af
PHYSICAL			
Density	1.27	g/cm ³	ISO 1183
Melt Volume Rate, MVR at 340°C/2.16 kg	27	cm ³ /10 min	ISO 1133
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15	%	
Melt Temperature	315 – 330	°C	
Front - Zone 3 Temperature	325 – 340	°C	
Middle - Zone 2 Temperature	315 – 325	°C	
Rear - Zone 1 Temperature	310 – 320	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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