

# Technical Data Sheet

## Eastman Tritan™ Copolyester TXF1021, Natural

### Applications

- Consumer electronics
- Device housings
- Small appliances non-food contact

### Key Attributes

- Ease of decoration
- Ease of processing
  - Ease of secondary operations
    - Excellent aesthetics and gloss
    - Excellent hydrolytic stability
    - Good chemical resistance
    - Good heat resistance
    - Good melt flowability
    - Good toughness

### Product Description

Eastman Tritan™ Copolyester TXF1021 is an amorphous, opaque material offering UL-94 V2 performance with outstanding aesthetics and gloss. Eastman Tritan™ Copolyester TXF1021 has many outstanding features that include excellent toughness, hydrolytic stability, heat resistance, chemical resistance, and melt flowability.

Eastman Tritan™ Copolyester TXF1021 offers improved design flexibility needed in portable consumer electronic devices. Eastman Tritan™ Copolyester TXF1021 has passed FDA/ISO 10993 testing for skin sensitization. Eastman Tritan™ Copolyester TXF1021 contains a non-halogenated flame retardant.

### Typical Properties

Property <sup>a</sup>	Test Method <sup>b</sup>	Typical Value, Units <sup>c</sup>
<b>Electrical Properties</b>		
Dielectric Constant RT		
@ Thickness 1.5 mm	1 kHz	3.31
@ Thickness 1.5 mm	1 MHz	3.04
<b>General Properties</b>		
Specific Gravity	D 792	1.19
Mold Shrinkage	D 955	0.005-0.007 mm/mm (0.005-0.007 in./in.)
<b>Mechanical Properties</b>		
Tensile Stress @ Yield	D 638	42 MPa (6100 psi)
Tensile Stress @ Break	D 638	46 MPa (6670 psi)
Elongation @ Yield	D 638	6 %
Elongation @ Break	D 638	133 %
Tensile Modulus	D 638	1611 MPa (2.36 x 10 <sup>5</sup> psi)
Flexural Modulus	D 790	1743 MPa (2.52 x 10 <sup>5</sup> psi)
Rockwell Hardness, R Scale	D 785	109
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	436 J/m (7.7 ft·lbf/in.)
Impact Strength, Unnotched		
@ 23°C (73°F)	D 4812	NB
<b>Thermal Properties</b>		
Deflection Temperature		
@ 0.455 MPa (66 psi)	D 648	94 °C (201 °F)
@ 1.82 MPa (264 psi)	D 648	83 °C (181 °F)
Flammability		
@ Thickness 1.5 mm	UL 94	V2

**Typical Processing Conditions**

Drying Temperature	88 °C (190 °F)
Drying Time	4-6 hrs
Processing Melt Temperature	260-282 °C (500-540 °F)
Mold Temperature	38-66 °C (100-150 °F)

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

## Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

*Eastman and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.*