

Technical Data Sheet

Eastman Tritan™ Copolyester HM1020 Glass Filled

Applications

- Appliances (food contact)
- Consumer housewares - food contact (fc)
- Consumer housewares-nfc
- Small appliances non-food contact

Key Attributes

- Contact clarity
 - Ease of processing
- Excellent hydrolytic stability
 - Good chemical resistance
 - Good heat resistance
 - Good toughness
 - Increased modulus or stiffness

Product Description

Eastman Tritan™ HM1020 is a glass-reinforced version of Tritan (amorphous copolyester) that provides increased modulus and strength versus unreinforced versions. Eastman Tritan™ HM1020 contains 10% glass fiber as well as a mold release agent derived from vegetable based sources. Its most outstanding features are excellent chemical resistance, toughness, heat resistance, contact clarity, ease of processing, hydrolytic stability, and increased modulus or stiffness. Combined with Tritan™ copolyester's outstanding chemical resistance and hydrolytic stability, these features give molded products improved modulus and strength in applications that are exposed to certain chemicals, aggressive cleaners, and disinfectants. Contact clarity is also advantageous for secondary operations such as laser welding.

Typical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
General Properties		
% Glass Fiber		10
Specific Gravity	D 792	1.25
Mold Shrinkage	D 955	0.003 mm/mm
Mechanical Properties (ISO Method)		
Tensile Stress @ Yield	ISO 527	66 MPa
Tensile Strength @ Break	ISO 527	57 MPa
Elongation @ Yield	ISO 527	4 %
Elongation @ Break	ISO 527	6 %
Tensile Modulus	ISO 527	2978 MPa
Izod Impact Strength, Notched		
@ 23°C	ISO 180	8 kJ/m ²
@ -40°C	ISO 180	7 kJ/m ²
Mechanical Properties		
Tensile Stress @ Yield	D 638	67 MPa
Tensile Stress @ Break	D 638	58 MPa
Elongation @ Yield	D 638	4 %
Elongation @ Break	D 638	7 %
Tensile Modulus	D 638	2861 MPa
Flexural Modulus	D 790	2881 MPa
Flexural Yield Strength	D 790	106 MPa
Rockwell Hardness, R Scale	D 785	115
Izod Impact Strength, Notched		
@ 23°C	D 256	64 J/m
Impact Strength, Unnotched		
@ 23°C	D 4812	1072 J/m

Optical Properties		
Total Transmittance	D 1003	82 %
Haze	D 1003	91 %
Thermal Properties		
Deflection Temperature		
@ 0.455 MPa	D 648	100 °C
@ 1.82 MPa	D 648	94 °C
Typical Processing Conditions		
Drying Temperature		88 °C (190 °F)
Drying Time		4-6 hrs
Processing Melt Temperature		277-282 °C (531-540 °F)
Mold Temperature		48-76 °C (118-169 °F)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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