## CHIME 奇美實業股份有限公司 CHI MEI CORPORATION

**ORIGINAL** 

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## **WONDERLITE**<sup>®</sup> **PC-6700**

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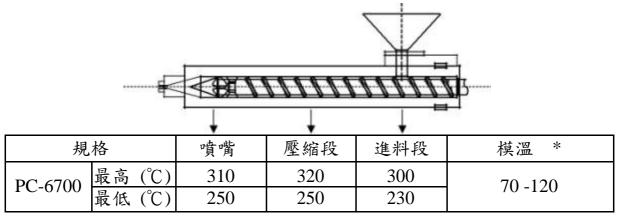
加工建議條件:

A 乾燥條件: 120°C x 4 hrs

與下列條件有關

- a) 環境濕度
- b) 儲存條件
- c) 乾燥機的乾燥狀況

## B. 射出機溫度設定建議:



- \* 隨下列條件而變動
- a) 成型品肉厚
- b) 冷卻迴路設計
- c) 澆口、澆道設計

## 注意事項:

- 1. 操作期間請避免原料受到任何污染.
- 2. 避免膠料在料管中高溫滯留過久.
- 3. 一般射出時,為避免膠料劣解,射出溫度請勿高於 330℃.

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